



- ○ **CRITICAL POSITION** 3/16" from edge of sheet & between Dies
- If solids are required allow 1/4" bleed on all sides.
- Keep copy 1/4" from windows scores & edge of blank.
- All die marks must appear.
- Die lines do not print.
- This laysheet must be returned to SupremeX.
- Stock must be carefully jogged.
- I.D. Sheet with SupremeX Docket #, number of sheets per skid & print breakdown must be clearly marked on each skid.
- **A Dylux / Proof of final laysheet must be approved by SupremeX prior to printing.**

GRAIN DIRECTION →

#10 - DIE #464  
23"X35" 6 UP  
4 1/8" X 9 1/2" DSS

GUIDE  
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GRIPPER  
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